

AMENDMENTS TO THE SPECIFICATION:

Please replace the paragraph beginning at page 15, line 6, of the specification with the following amended paragraph:

In this embodiment, the part is inserted into an acceptance hole 7 of the movable electrode. A target part, such as [[A]] steel plate member 9 is mounted on the fixed electrode 8. The part is an iron projection bolt 10 shown in Fig. 10 in this embodiment. The projection bolt 10 comprises a transport section 11, a flange 12, and a projection 13 for welding. The projection 13 is formed by protruding the flange. The projection 13 is in the shape of an extremely flat cone, but a plurality of (three in general) warty projections may be provided instead.